



Knight's Armament Company

7750 9th Street SW
Vero Beach, FL 32968

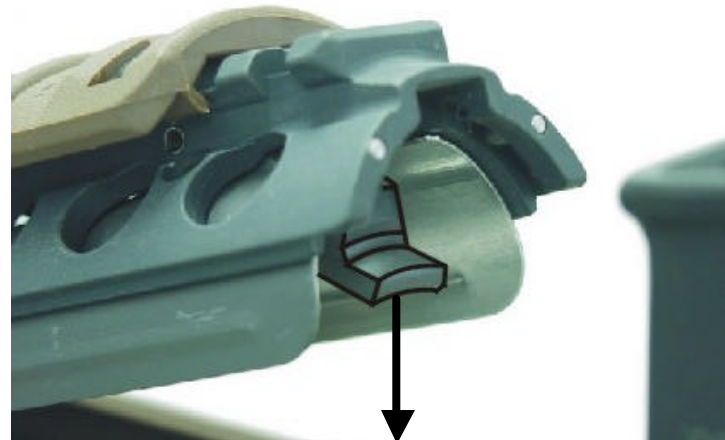
Phone (561) 562-5697 * Fax (561) 569-2955

Installation Instructions for S.A.S.-- UK Style "Clamp-On" Lower Rail Assembly KAC P/N: 20033

(Note: this P/N does not include 11-Rib Handguard Panel Assembly, P/N: 95047)

Introduction. The S.A.S.-- UK style Lower Rail Assembly will fit under either M4 RIS or M4 RAS Upper Rail Forend Assemblies. It is intended for use as a substitute lower rail assembly when the user desires a more secure lower, i.e., substitutes for the standard lower that—lacking a clamp—is quickly removeable without tools. In other words, the S.A.S. style Lower Assembly has an optional screw activated clamp that requires a 1/8-inch hex (Allen) wrench to secure.

1. Secure Upper Rail Assembly to host weapon. Remove screw from rearmost groove (# B14 in RAS, or # B 15 in a RIS) of Lower Rail Assembly. Position host weapon with sights pointed down, insert the lower's front edge under handguard cap, and present lower RAS to barrel as shown:



Ensure that the clamp is hanging free during installation. Clamp should pivot up and under front lip of barrel nut.

2. Install and lightly tighten (**20-Inch lbs. maximum**) screw.



Note: an entire RAS Assy. with the S.A.S. / UK Lower complete with three 11-Rib Panels is available as KAC P/N: 20034